



Optimization of Continuous Problems with Evolutionary Algorithms

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Evolutionary Algorithm

- Search for an optimal solution to a problem
- Inspired by nature
- Genes are sequences of numbers or symbols (Binary, Integer, Floating-Point)
- From a gene we build a potential solution to the problem: phenotype
- Algorithm works with a population of a specified size
- Fitness: Objective function is optimized
- Maximization or minimization is possible
- *Individual*: genotype + phenotype



Sketch of Algorithm

1. Random initialization of individuals
2. Evaluation of individuals (fitness)
3. Loop: Create next generation
 - (a) Selection: Pick individuals for next step
 - (b) Use genetic operators on selected individuals ("mixing")
 - (c) Evaluation of new individuals
 - (d) Creation of next generation from new and old individuals ("replacement")



Selection pressure

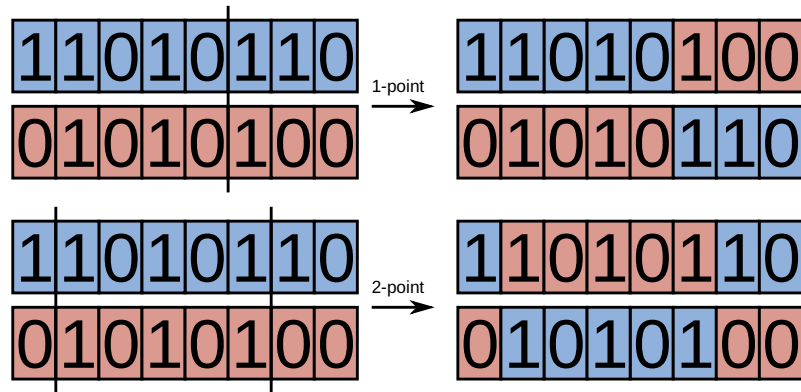
Without selection pressure we have no search, only a random walk in the solution space – Variants:

- Selection in the first step of the loop in *(a) Selection*
- Selection in the last step of the loop in *(d) next generation*

Different variants of evolutionary algorithms have differing strategies



Crossover



Floating-point vs. classic

- Not enough “Mixing” with classic approach
 - Crossover should use properties of both parents
 - ... without just copying them
 - does not work well enough with floating-point:
 - Not enough mixing
- We need a different approach that mixes alleles
 → One of them is Differential Evolution

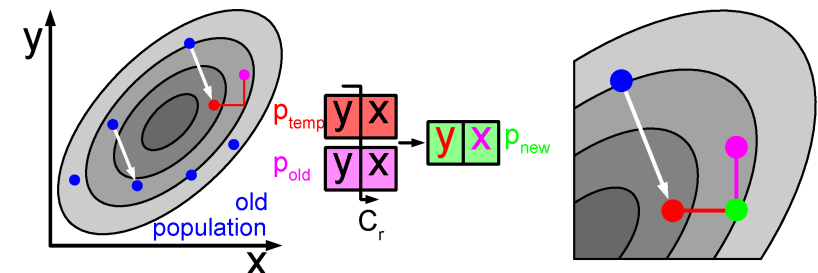


Differential Evolution

- Gene is a vector of floating point numbers
- For all genes:
 - Add weighted *difference* of two genes to third gene
 - Cross over with current gene
- Crossover uses at least one “allele” of the new gene
- Crossover probability depends on problem either small (0.2) or large (0.9 – 1.0)
- Example of two-dimensional case: (x, y)



Differential Evolution Crossover



Differential Evolution Crossover [Sch23]



Algorithm Differential Evolution

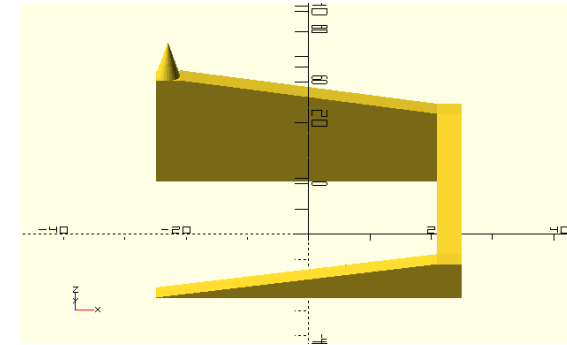
Only for floating-point gene! [SP97, PSL05]

- (a) Selection: Take each individual k in sequence
- (b) Randomly select three individuals all different and different from k
- (c) Compute weighted vector difference from two of these individuals and add to third
- (d) Optional: Crossover of result with k
- (e) Next generation: The new individual replaces the old one if it is better

Numeric optimization!



Differential Evolution Visualization



Parcours for Differential Evolution (OpenSCAD)



Implementation in PGPack

- PGPack: Parallel Genetic Algorithm Package
- Open Source genetic algorithm implementation
- Originally from David Levine, Argonne National Laboratory
- Parallel execution via MPI (Message Passing Interface)
- Construction kit for your experiments
- I'm maintaining a fork since 2017
- Current version implements differential evolution and other variants
- PGPpy is a python-wrapper (since 2005)



Constraints

- Simple "box constraints"
- Min and max of each parameter (=gene)
- e.g. with lengths: Never negative
- ... and most often the order of magnitude is known (mm, m, oder km)
- Is supported by almost all evolutionary algorithms
- Complex constraints: Like additional objective functions
- Eval-function returns several values (some of them are constraints)



Several Objective Functions

- Traditional: Just one objective function
 - Is minimized or maximized
 - Multiple objective functions:
 - Either only for constraints
 - Or for multiobjective optimization
- Constraints make the optimization problem more difficult
- Multiple objectives can contradict each other!
- Pareto-optimization

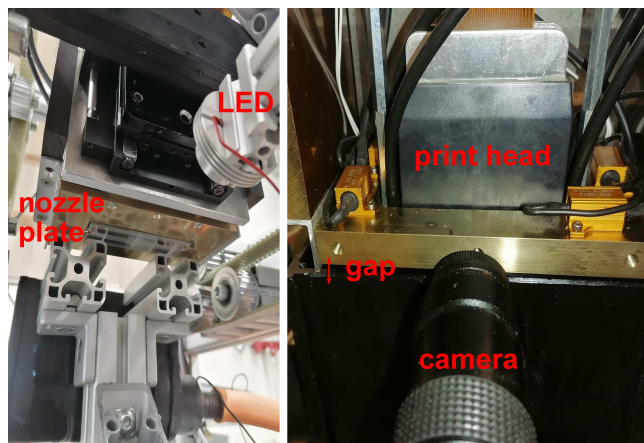


Waveform Design for Inkjet

- Piezo-Electric Inkjet
- Nozzle width 23µm
- Droplet size around 6pL (picoliter)
- Waveform determines droplet quality
- Print quality: Speed, satellites (small drops after main drop), droplet size, stable at high jet-rate, . . .
- Analytic physical/mathematical solution is complex with many simplifications (to be able to compute it at all)
- Printhead dimensions are not given by manufacturer



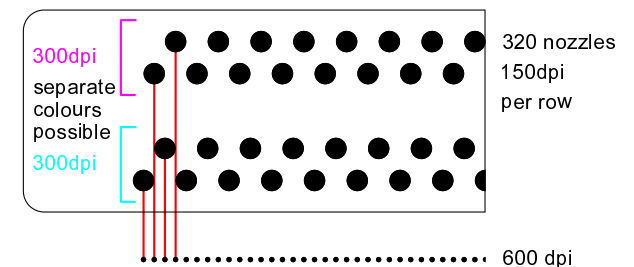
Dropwatcher



Dropwatcher Hardware [Sch23]



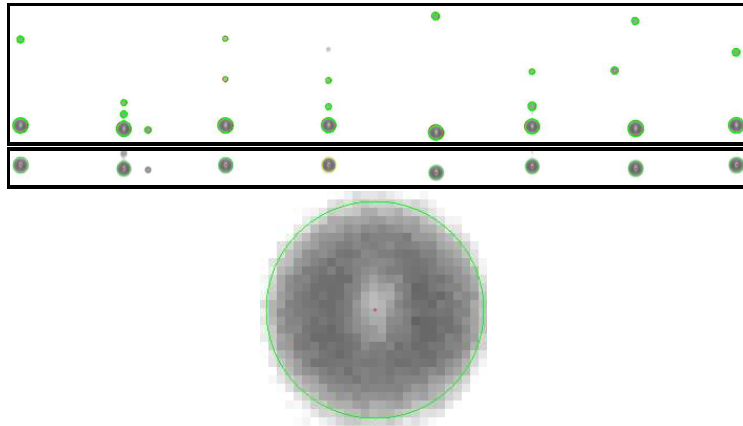
Print Head



Print Head [Sch23]



Image Recognition

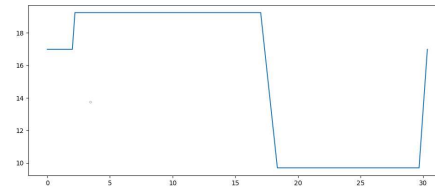


Blob- and Circle Detection [Sch23]



Optimization with Differential Evolution

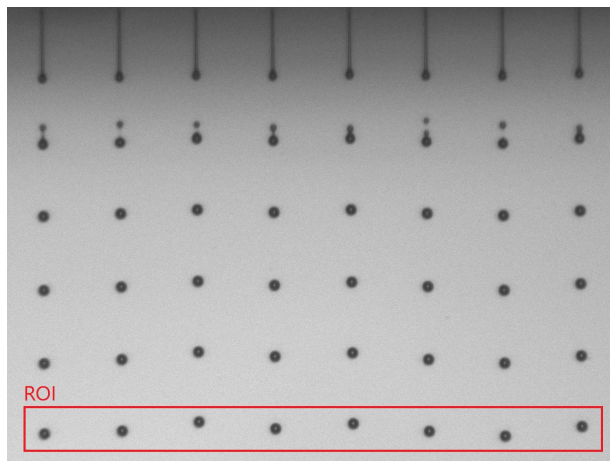
- Waveform parameters set by genetic algorithm
- Fitness determined from image recognition
- e.g. minimum speed, size of drop, number of satellites ...



Typical waveform [Sch23]



Drop Fronts



Drop Fronts Jetting at 32kHz [Sch23]



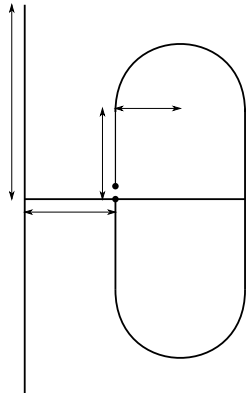
Example: Antenna

- Simulation with numerical electromagnetics code
- NEC was written in the 1980s using punched cards
- Rewrite in C/C++/Python `nec2c`, `necpp`, `PyNEC`
- `nec2c`: Translate NEC input file into lots of tables
- `xnec2`: Inputs a NEC file and shows graphics
- `xnecview` uses `nec2c` output and shows graphics
- ... all packed in Debian
- My own plot-antenna can also show graphics

Antenna Optimization using genetic algorithms was published in the 1990s [Lin97] but hasn't seen much use, maybe because it was patented until 2015? [AL95]



2-Element Antenna with Folded Dipole



- Four parameters
 - Coding as floating-point
- Differential Evolution

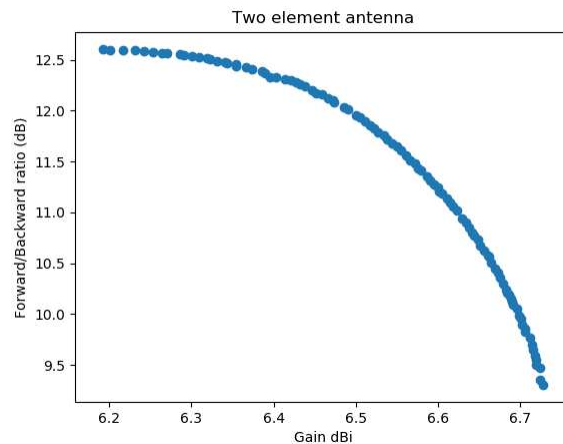


Antenna-Optimization with NSGA-II

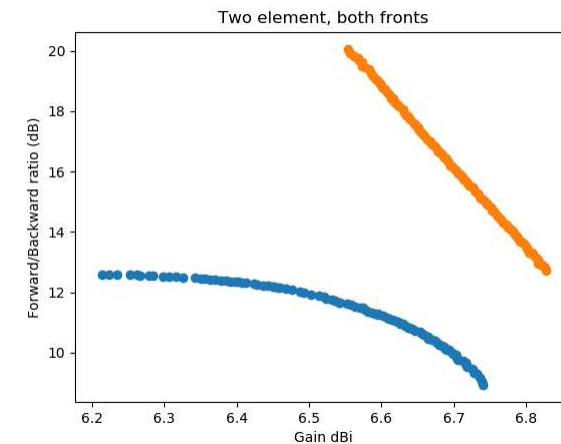
- Multi-objective optimization with “Non Dominated Sorting Genetic Algorithm” NSGA-II
- One Constraint: $VSWR < 1.8$
- Two objectives: Gain and front-to-back ratio
- Gene of length 4:
- Length of folded dipole
- Width of folded dipole
- Length of second element
- Distance of elements
- Box constraints for all parameters



Pareto Front of Optimized Antenna

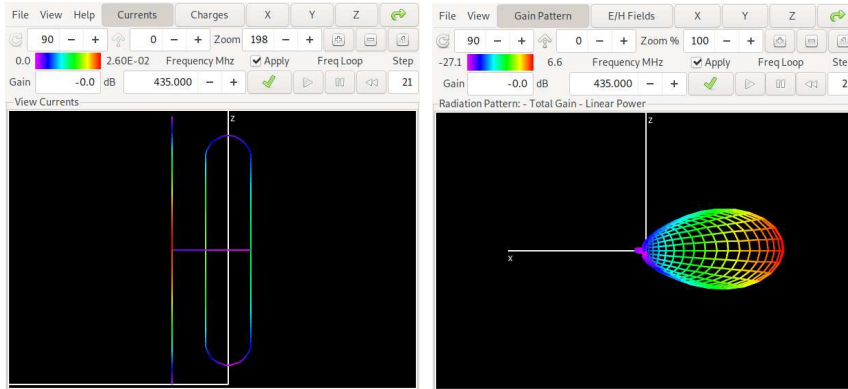


Pareto Front for Different Optimization Run

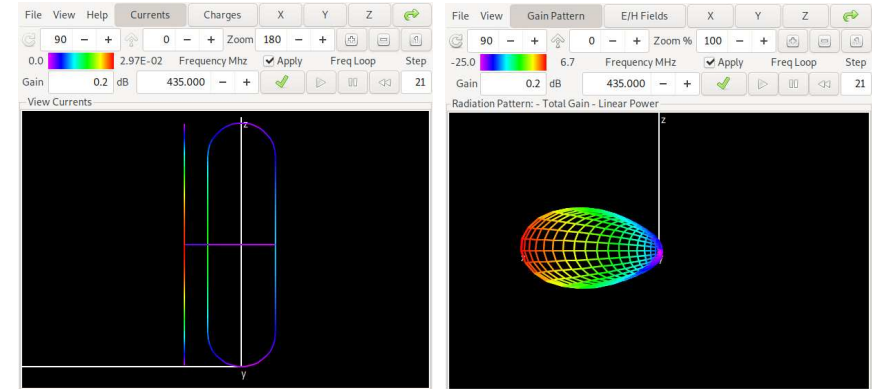




Antenna Lower Pareto Front



Antenna Upper Pareto Front



Software

- PGApack:
github.com/schlatterbeck/pgapack
- PGAPy:
github.com/schlatterbeck/pgapy
- PyNEC:
pypi.org/project/PyNEC/
- Antenna-Optimizer:
github.com/schlatterbeck/antenna-optimizer
- Plot-Antenna:
github.com/schlatterbeck/plot-antenna



Bibliography

- [AL95] Edward E. Altshuler and Derek S. Linden. Process for the design of antennas using genetic algorithms. US Patent US5719794A, July 1995.
- [Lin97] Derek S. Linden. *Automated Design and Optimization of Wire Antennas Using Genetic Algorithms*. Dissertation, Massachusetts Institute of Technology, September 1997.



[PSL05] Kenneth V. Price, Rainer M. Storn, and Jouni A. Lampinen. *Differential Evolution: A Practical Approach to Global Optimization*. Springer, Berlin, Heidelberg, 2005.

[Sch23] Maximilian Schlatterbeck. Actuation waveform design for piezo electric inkjet applications using an evolutionary algorithm. Bachelor thesis, FH Technikum Wien, September 2023.

[SP97] Rainer Storn and Kenneth Price. Differential



evolution – a simple and efficient heuristic for global optimization over continuous spaces. *Journal of Global Optimization*, 11(4):341–359, December 1997.